LINE PIPE TYPES

- API 5L Grade B / X42 / X46 / X52 / X60 / X65 / X70
- NACE MR01 75
- SRL / DRL / EL
- ASTM A106 Grade A / B / C
- ASTM A53 Grade A / B, Low Temperature ASTM A 333 Grade 6
- Equivalents of the above
- 3LPE coated pipes for oil and gas pipelines

Threaded and Coupled Line Pipe Size Range: 4" to 8"

SIZE RANGE:

NSP	OD	Schedule - Wall Thickness									
	mm	40	60	80	100	120	140	160	XXS		
1/2"	21.3	2.77		3.73				4.78	7.47		
3/4"	26.7	2.87		3.91				5.56	7.82		
1"	33.4	3.38		4.55				6.35	9.09		
1 1/4"	42.2	3.56		4.85				6.35	9.70		
1 1/2"	48.3	3.68		5.08				7.14	10.15		
2"	60.3	3.91		5.54				8.74	11.07		
2 1/2"	73.0	5.15		7.01				9.53	14.02		
3"	88.9	5.49		7.62				11.13	15.24		
3 1/2"	101.6	5.74		8.08				-	-		
4"	114.3	6.02		8.56		11.13		13.49	17.12		
5"	141.3	6.55		9.53		12.70		15.88	19.05		
6"	168.3	7.11		10.97		14.27		18.26	21.95		
8"	219.1	12.70	10.31	12.70	15.09	18.26	20.62	23.01	22.23		
10"	273.1	9.27	12.70	15.09	18.26	21.44	25.40	28.58	25.40		

WEIGHTS (KG/Mtrs.):

NSP	OD	Schedule - Wall Thickness								
	mm	40	60	80	100	120	140	160	XXS	
1/2"	21.3	1.77		1.62				1.95	2.55	
3/4"	26.7	1.69		2.20				2.90	3.64	
1"	33.4	2.50		3.24				4.24	5.45	
1 1/4"	42.2	3.39		4.47				5.61	7.77	
1 1/2"	48.3	4.05		5.41				7.25	9.56	
2"	60.3	5.44		7.48				11.12	13.44	
2 1/2"	73.0	8.63		11.41				14.90	20.39	
3"	88.9	11.29		15.27				21.35	27.68	
3 1/2"	101.6	13.57		18.63				-	-	
4"	114.3	16.07		22.32		20.32		33.54	41.04	
5"	141.3	21.77		30.94		40.28		49.11	57.43	
6"	168.3	28.26		42.56		54.20		67.59	79.25	
8"	219.1	42.55	53.08	64.64	75.92	90.44	100.62	111.27	107.27	
10"	273.1	60.29	81.52	95.97	114.70	133.00	155.09	172.21	155.09	

Our marketing executives and application engineers will be happy to meet with you to understand your requirements.

For more information on ISMT line pipe products and specialised tubings, please contact:

Sanjeev Ahuja: +91 20 4143 4131 | sanjeev.ahuja@ismt.co.in A.L. Mahanty: +91 20 4143 4149 | mahanty@ismt.co.in

ISMT Limited, Lunkad Towers, Viman Nagar, Pune 411014, India. Phone: +91 20 4143 4100 / 4101 | Fax: +91 20 26630779 www.ismt.com

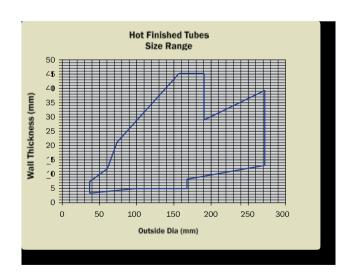


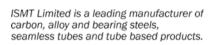
Line Pipe Products and Specialised Tubings

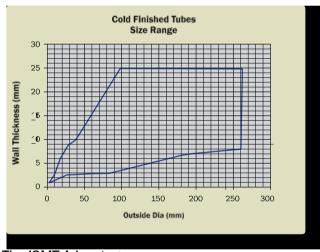


ISMT manufactures a variety of line pipe products and specialised tubes for mechanical applications. These items can be customized to the requirements of individual customers in terms of heat-treatment and end finishes.

The American petroleum institute has certified ISMT's products (API License No. 5CT-0123,5L-0102Áand awarded ISMT the right to use the API monogram for specifications API 5L and API 5CT.







The ISMT Advantage

With a unique combination of assel mills and a PQF mill, ISMT is one of the largest and the most diversified specialised seamless tube manufacturers in the world. Being integrated, we make all our steel in-house. This gives us a double advantage. First, it allows us to have complete controll over our production process, ensuring highest standards of cleanliness of the steel. This ultra-clean steel forms the starting point of the manufacture of our seamless tubes and the stringent process control continues through tube rolling, heat treatments, etc. Seccond, it gives us control over inputs and raw materials ensuring control on deliveries. This allows us to provide the best value proposition.

